

# Owner's Manual

## Exchanging the Cutting Devices

The cutting device is designed for a capacity of 2500 cuts per cutting blade (the safety cutting device blocks automatically). In order not to exceed the permissible attenuation of the POF cable, the cutting device needs to be exchanged after the number of cuts are made.

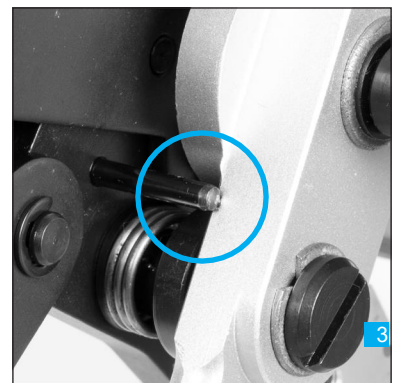
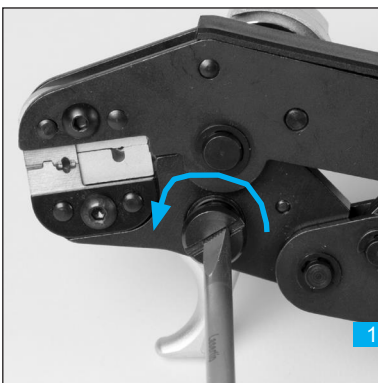


### ATTENTION!

Risk of injury from cutting blades. Keep the cutting device in the transport packaging until a replacement becomes necessary..

### A. Exchanging the cutting device with manual feed - Item No. 8000 0001 0 0

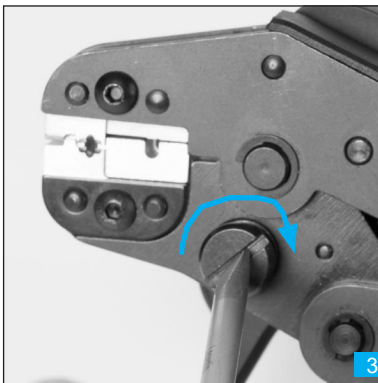
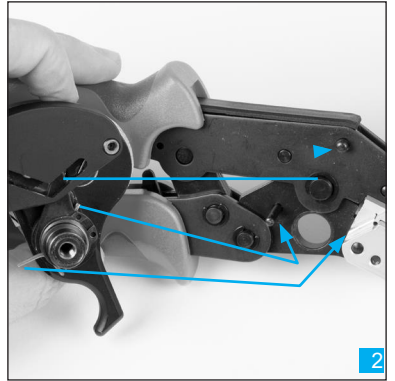
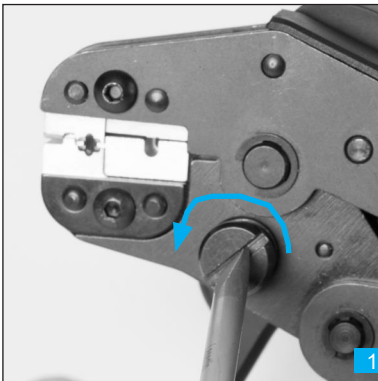
1. Remove the old cutting device from pliers (loosen the slotted screw and pull out the cutting device from the plier body).
2. Place new cutting device into the plier body so that the angled end of the recoil spring is placed behind the crimping die and ...
3. ... the stop pin of the pliers is placed behind the base body of the cutting device. Now secure the cutting device with the slotted screw.



### B. Exchanging the Safety Cutting Device - Item No. 8000 0005 0 0

All safety cutting devices are supplied with an additional protective device (safety cover for cutting blade) as of April 2017. This protection will increase work safety and decrease the risk of injury from the cutting blade. Plier models, which were manufactured before April 2017, the use of the protective device without a changeout of this device by the manufacturer is not possible. Therefore the protective device needs to be removed prior to assembly! If the use of the additional safety device is desired, the tool needs to be sent in to the manufacturer for this modification.

Exchange of Safety Cutting section for models manufactured <b>until April 2017</b>	0. Remove the protective cover (safety cover for cutting blade) with an Allen wrench 1,5 mm. If the use of the additional protective device is desired, the tool needs to be send to the manufacturer for modification.	
	Exchange of Safety Cutting section for models manufactured <b>from April 2017 on</b>	1. Remove the old cutting device from the pliers (Loosen slotted screw and pull out the cutting device from the plier body).
		2. Place new cutting device into the plier body, so that the angled recoil spring sits behind the crimping die and that the stop pin of the pliers sits behind the stop edge of the turning lever of the safety cutting device. Safety cutting devices manufactured after April 2017: The guide grooves of the protective device needs to be mounted onto the guide bolt of the plier body.
		3. Secure the safety cutting device with the slotted screw onto the pliers.
		4. Remove the transport lock with an Allen wrench 1,5 from the safety cutting device completely - the tool can now be used.





**ATTENTION!**

Before using the safety cutting device for the first time, please ensure that the transport lock is removed completely.