

## Tool Operation FF-HTCSWG-XX Adjusting Crimp Hex Dia.: 2.9mm / 4.9 mm

### ***Attention:***

The crimp height should be checked regularly by qualified personnel from quality control and recalibrated as required. Using the method described below.

1. Remove or pull back the upper handle from the tool
2. Using a pin punch move the dowel pin on the top of the adjusting disk shown by the arrow to lower than the surface or the tool frame so you can turn the adjusting disc.



3. If the setting dial #2 is rotated clockwise + this configures a stronger crimp force and a smaller crimp height, (the smallest possible would be the hex size) regulation of the crimping force should not exceed 180 N
4. If the setting dial is rotated counterclockwise minus this configures a weaker crimp force and thus a greater crimp height.
5. Replace the dowel pin to the original height and in the proper slot of the adjusting disk
6. Prior to using the crimper, it must be assured that the adjusting disk is properly secured.

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