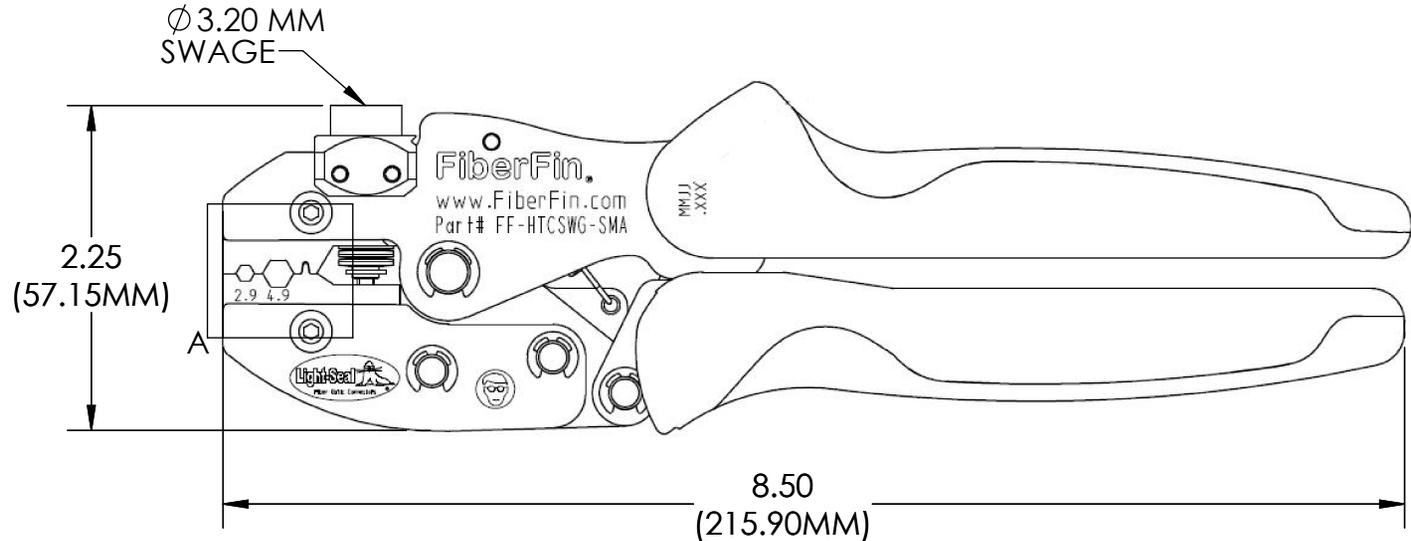
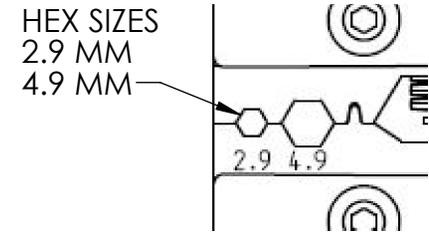


REVISIONS		
REV.	DESCRIPTION	DATE APPROVED



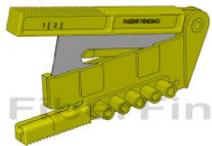
Operation

- Place the rear portion of the SMA connector with cable into the 2.9mm hex for crimping
- Note: Make sure you have at least 2mm of fiber sticking out of the end of the connector
- Completely close the handles, thus crimping the connector/ cable assembly
- Remove the cable and insert it into the swage collet
- Note: the counter bore in the collet to limit the stop depth
- Completely close the handles again and swage the end of the connector
- Open the handle and your connector is complete



DETAIL A
CRIMP AREA

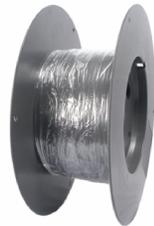
SMA RELATED ITEMS:



FF-SMA RZR-1



FF-SMA-1000



FF-GHCP-4001

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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±1/32
ANGULAR: MACH ±1/2 BEND ±1
TWO PLACE DECIMAL ±.015
THREE PLACE DECIMAL ±.005

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	J.S.M.	8/27/15
CHECKED	P.M.	9/1/15
ENG APPR.		
MFG APPR.	P.M.	9/1/15

Q.A.

COMMENTS:

FiberFin, Inc.
9925 Rt 47 Unit A
Yorkville, IL.
60560 USA

TITLE:

ST CRIMP/SWAGE TOOL

SIZE	DWG. NO.	REV
A	FF-HTCSWG-SMA	

SCALE: N/A WEIGHT: SHEET 1 OF 1